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|-----------|---------|-------------------|---------|
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[57] **ABSTRACT**

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A method and apparatus for mapping the character and location of small surface variations on a planar surface. Energy is supplied to an object in close proximity to the planar surface to thereby raise the temperature of the object. The object is moved with respect to the planer surface substantially constant. A decrease in temperature of the object is detected when it is in proximity to the variation to define the location and character of the variation. The energy supply may be thermal energy or optical energy but preferably is electrical energy which heats a resistive element. Preferably, the object is the magnetoresistive head of a disk drive assembly. The surface may be that of a magnetic recording material. The change in temperature is detected by monitoring the resistance of the magnetoresistive coil of the head. The energy may be supplied in pulses to obtain higher peek temperatures while avoiding mechanical distortion of the object. It is preferred that the object be positioned with respect to the surface so that when that relative motion between the surface and the object occurs, the object does not contact the surface.

[51] **Int. Cl.⁶** **G01N 25/72; G01N 25/70**

[52] **U.S. Cl.** 374/5; 374/7; 374/141;
374/120; 374/164; 374/137

[58] **Field of Search** 374/4, 7, 6, 124,
374/137, 141, 5, 120, 164

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20 Claims, 5 Drawing Sheets

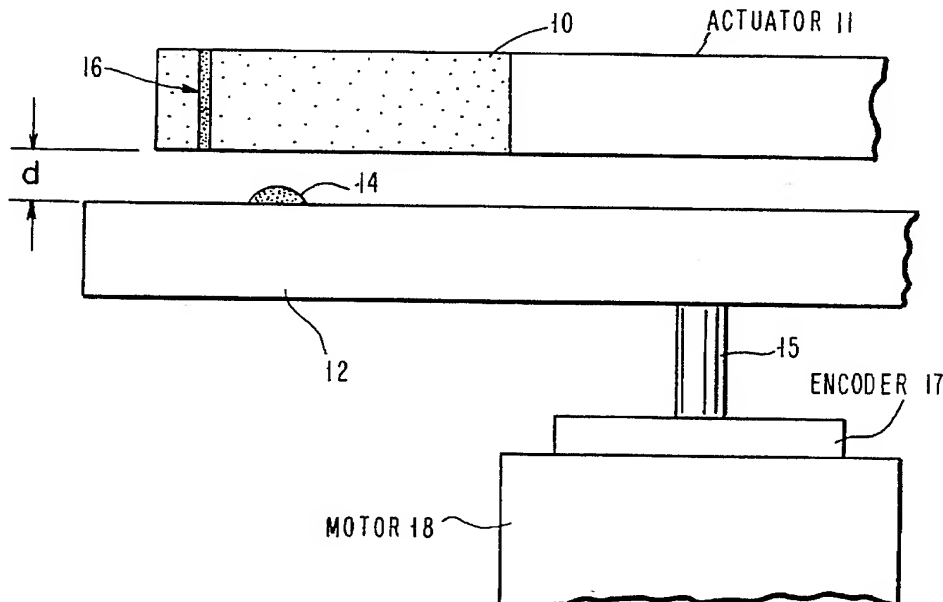


FIG. 1

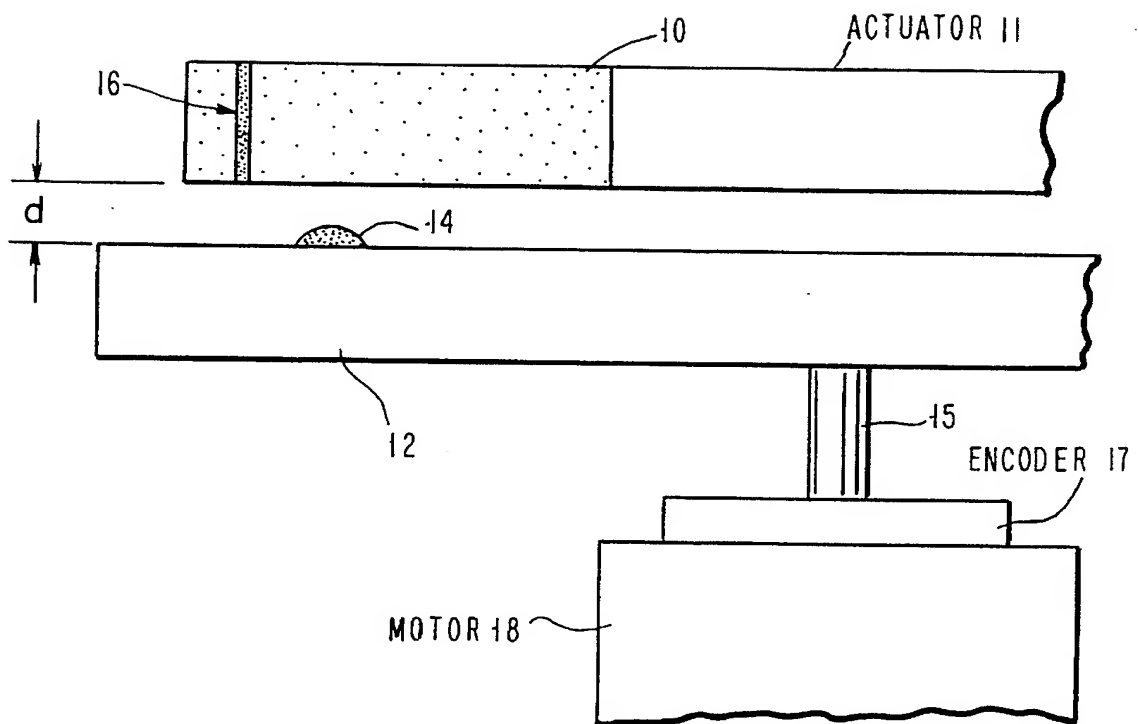
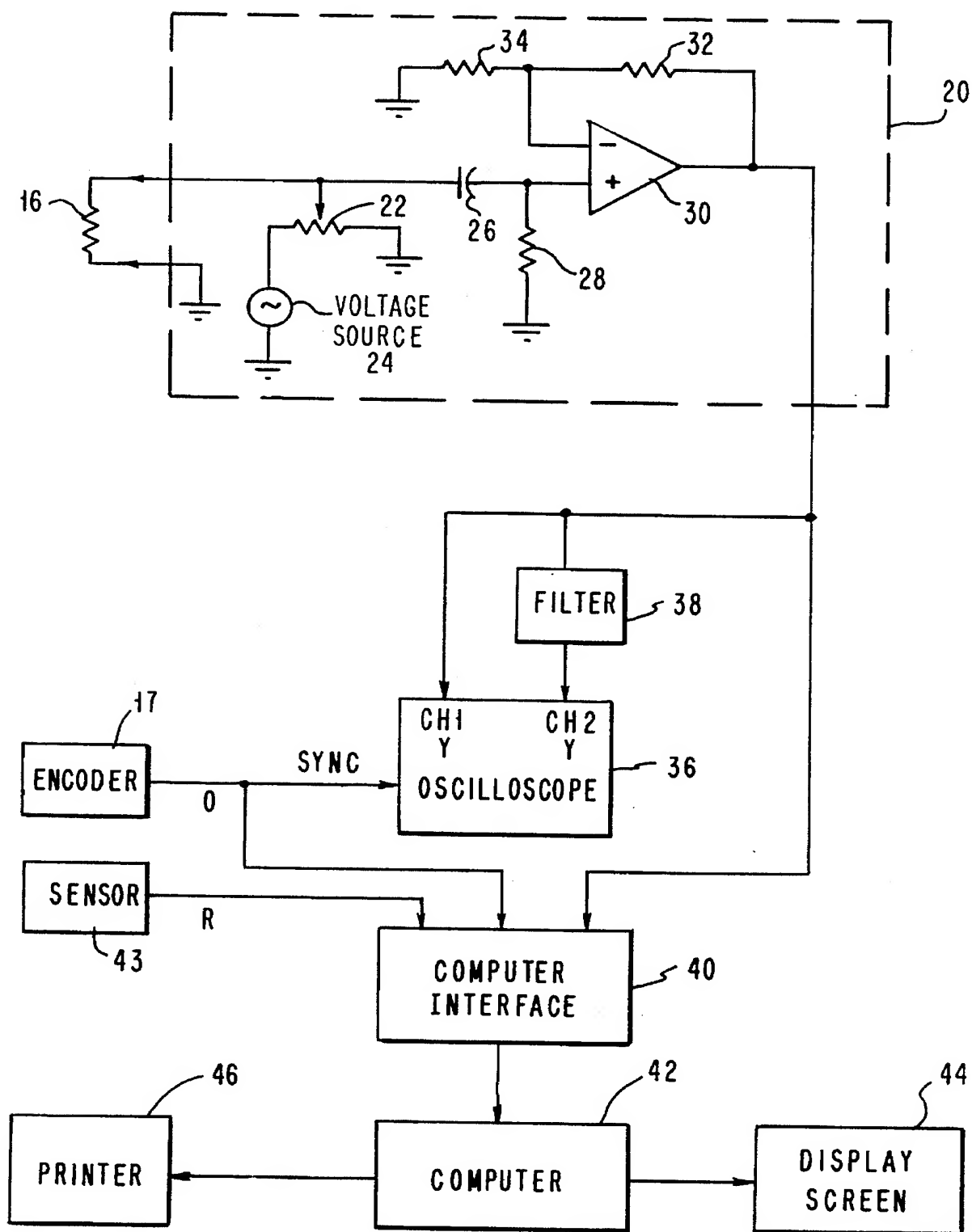


FIG. 2



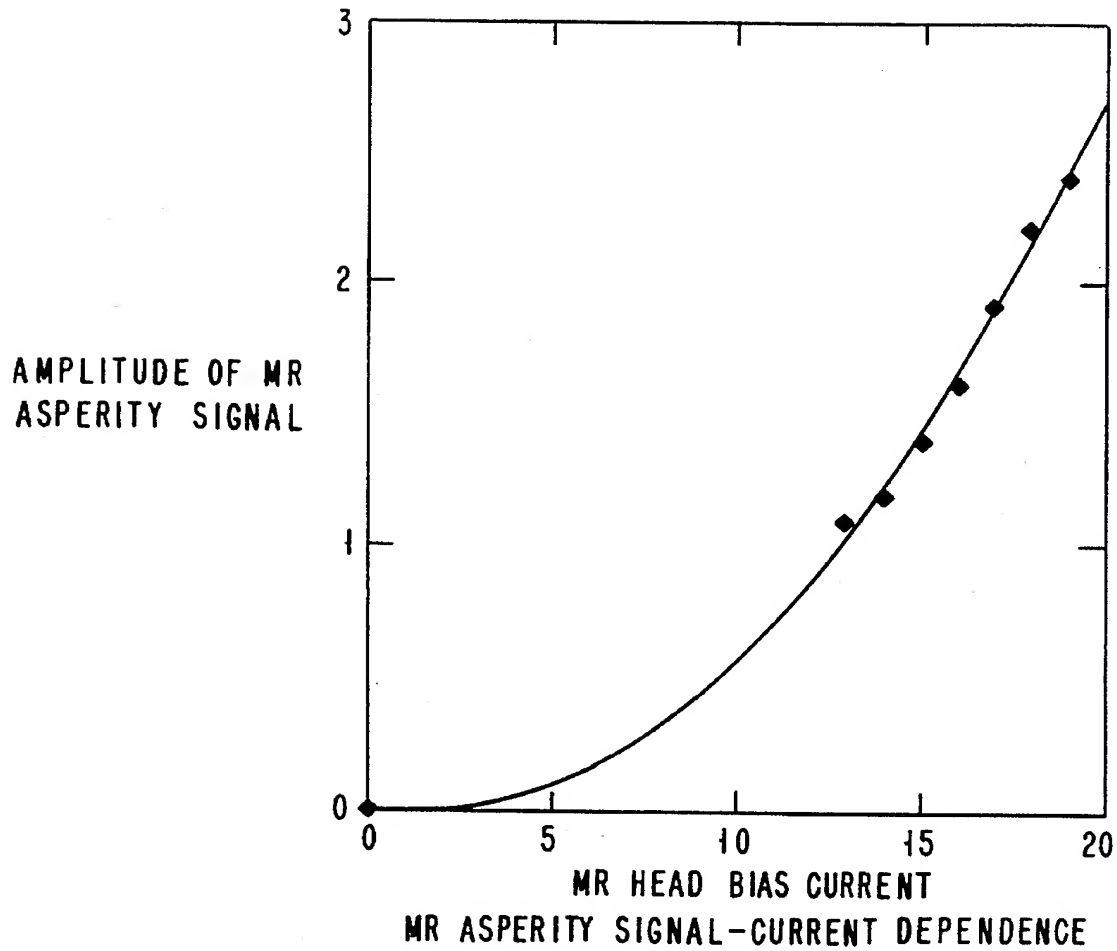


FIG. 3A

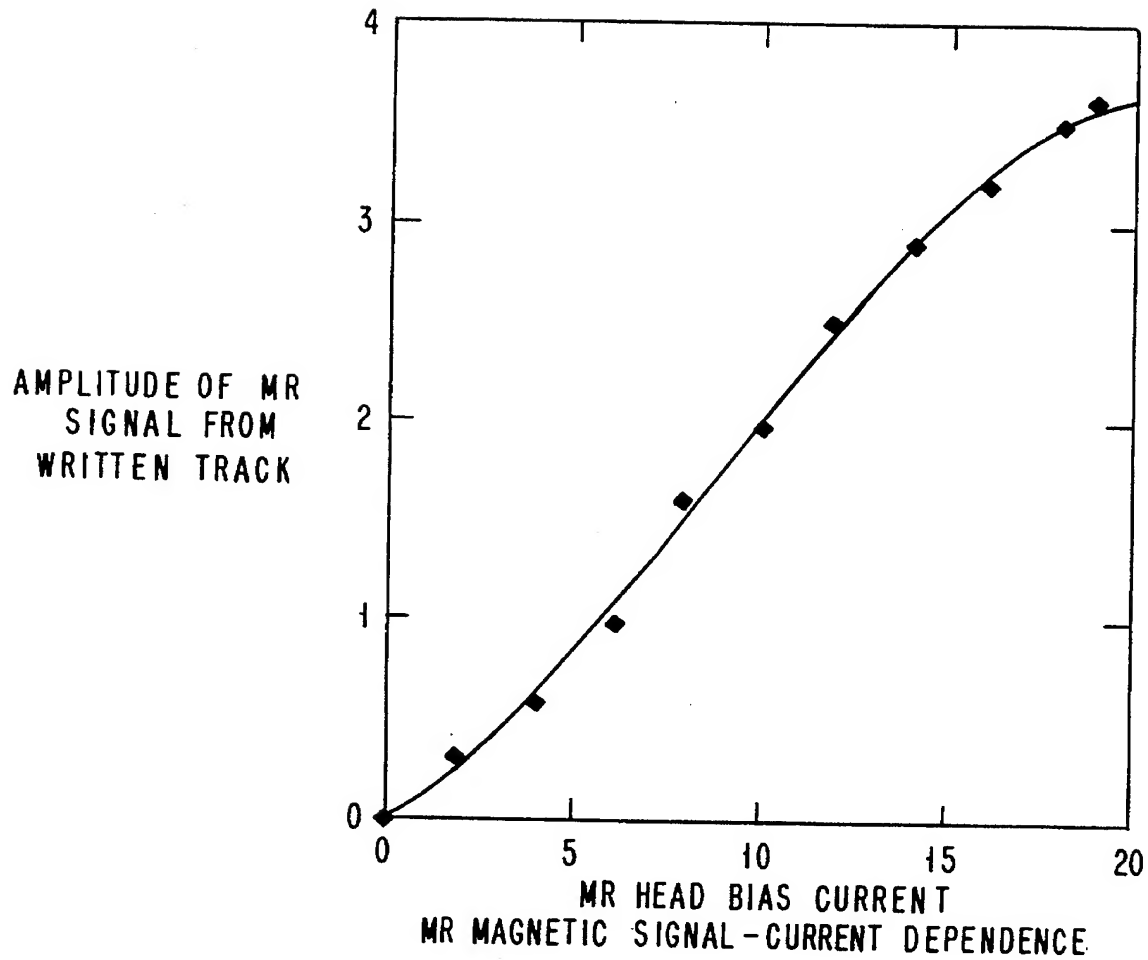


FIG. 3B

Thermal proximity imaging

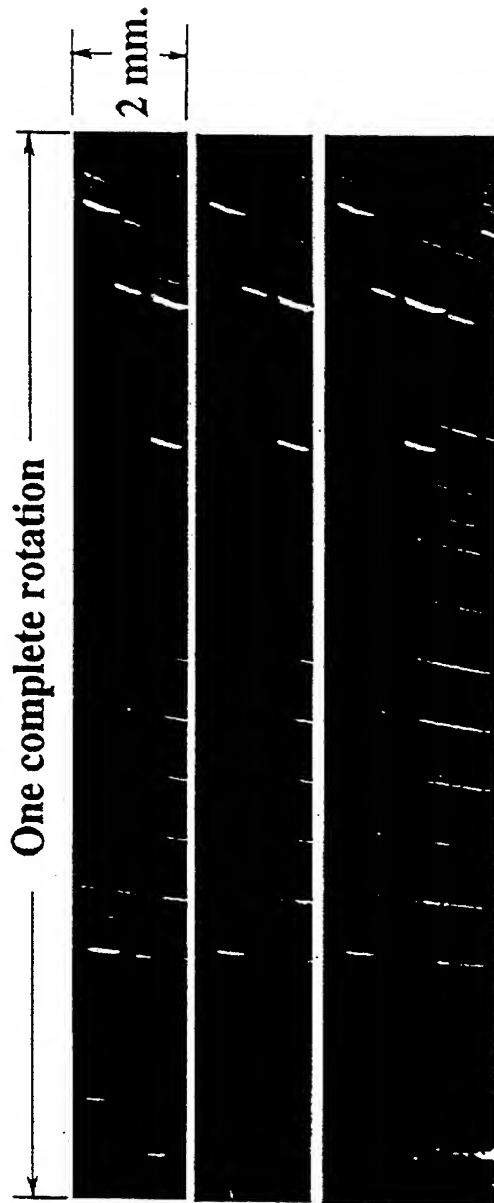


FIG. 4A



FIG. 4B

Sample— aluminum disk, no mag layer,
carbon coated and lubed.
Array of lines by lithography.

Head— sawmill operated at elevated
temperature.

METHOD AND APPARATUS FOR DETECTING ASPERITIES ON MAGNETIC DISKS USING THERMAL PROXIMITY IMAGING

BACKGROUND OF THE INVENTION

1. Technical Field

This invention relates generally to a method and an apparatus for mapping the topography of a surface. More particularly it relates to a method and apparatus for detecting small defects by detecting the presence and nature of these defects using thermal conduction. More specifically, it relates to a method and apparatus for analyzing the surface of a rotating disk in a direct access storage device, such as a magnetic disk drive.

2. Background Art

In data processing systems, magnetic disk drives are often used as direct access storage devices. In such devices, read-write heads are used to write data on or read data from an adjacently rotating hard or flexible disk. To prevent damage to either the disk or the read-write head, it has been recognized for a long time that the surface of the disk should be very flat and free of any bumps or the like which might be contacted by the read-write head. Also, the read-write heads have been designed so that they will fly over the surface of the rotating disk at a very small, though theoretically constant distance above the disk, the separation between the read-write head and the disk being maintained by a film of air. During its flight, the head undergoes continuous vibration, pitch and roll as the topography of the disk changes beneath the head. If the quality of the disk or the read-write head is poor, occasional rubbing or sharp contact may occur between the disk and the read-write head, leading to damage to the head or to the disk, or loss of valuable data, or all of these.

Various attempts have been made to provide increased assurance that such undesirable contact between a read-write head and a recording disk does not occur. Rigid manufacturing and quality assurance specifications for both the recording disk and the read-write head have been instituted.

Disk inspection for various types of defects, including magnetic, optical and topographic (i.e., delamination, voids inclusions, asperities, etc.) is of critical importance for the increasingly stringent production requirements facing a manufacturer today as smaller drives store more data. Many methods of inspection to find defects are in use, and many more have been proposed. These include optical techniques (fiber interferometry, bulk optic shear interferometry, microISA), magnetic readout (simply screening, HRF, etc.), and mechanical testing (the so-called PZT glide test, described below). Each of these techniques may play a role in achieving the goal of the virtually defect free production of magnetic disks. However, with a tightening market and more exacting technical requirements as heads fly lower and faster, less expensive and more accurate inspection schemes become more significant.

The PZT glide test is disclosed in U.S. Pat. No. 4,532,802 to Yeack-Scranton et al. A read-write head is provided with a plurality of piezo-electric transducers which produce signals related to its movement as it flies over an adjacently rotating recording disk. By filtering these signals to determine their spectral components in low, medium and high ranges, hard contacts between the head and disk, disk wear or roughness and head movement can be determined. While quite satisfactory in many respects, this technique depends

on contact between the read-write head and the disk, and as a result the heads wear out and costly replacement is required. In addition, resolution in the radial direction is limited by the geometry of the head to about 2 mm in the radial direction.

U.S. Pat. No. 4,747,698 to Wickramasinghe et al is directed to a Scanning Thermal Profiler. A fine scanning tip is heated to a steady state temperature at a location remote from the structure to be investigated. Thereupon, the scanning tip is moved to a position proximate to, but spaced from the structure. At the proximate position, the temperature variation from the steady state temperature is detected. The scanning tip is scanned across the surface structure with the aforesaid temperature variation maintained constant. Piezo electric drivers move the scanning tip both transversely of, and parallel to, the surface structure. Feedback control assures the proper transverse positioning of the scanning tip and voltages thereby generated replicate the surface structure to be investigated. While this approach provides excellent depth resolution, it requires the use of an expensive scanning tip. It also has, in common with the approach illustrated in U.S. Pat. No. 4,532,802 discussed above, the disadvantage that it cannot readily be utilized on an assembled disk drive.

SUMMARY OF THE INVENTION

It is a principal object of the invention to provide a method and an apparatus for the mapping of asperities on a relatively smooth surface by thermal proximity imaging.

It is a further object of the invention to provide a method and an apparatus for doing this mapping at low cost.

It is an additional object of the invention to provide a method for storing data in the form of mechanical features on a smooth surface and retrieving the data by thermal proximity imaging.

It is yet another object of the invention to do thermal proximity imaging without contacting the asperities on a relatively smooth surface.

It is still another object of the invention to provide a method and apparatus for performing thermal proximity imaging while keeping the distance between the thermal proximity sensor and the relatively smooth surfaces essentially constant.

The present invention provides a method for mapping the character and location of small surface variations on a planar surface. The method comprises the steps of supplying energy to an object in close proximity to the planar surface to thereby raise the temperature of the object; moving the object with respect to the planar surface while keeping the distance from the planar surface substantially constant; and detecting a decrease in temperature of the object when it is in proximity to the variation to define the location and character of the variation. The energy supply may be thermal energy or optical energy but preferably is electrical energy which heats a resistive element. Preferably, the object is the magnetoresistive head of a disk drive assembly. The change in temperature is detected by monitoring the resistance of the magnetoresistive sensor of the head. The energy may be supplied in pulses to obtain higher peak temperatures while avoiding mechanical distortion of the object. It is preferred that the object be positioned with respect to the surface so that when that relative motion between the surface and the object occurs, the object does not contact the surface.

The present invention is also directed to an apparatus for detecting the presence of height variations on a substantially

planar surface. The apparatus comprises an object to be placed in close proximity to the planar surface; energy means for supplying energy to the object to thereby raise its temperature; means for moving the object with respect to the planar surface so as to maintain the object at a substantially constant distance therefrom; and means for detecting a drop in temperature of the object when it is in proximity to a variation. The energy means may supply thermal or optical energy, but preferably supplies electrical energy to heat the object. The object may be the magnetoresistive head of the disk drive assembly which receives electrical energy. The detecting means detects a change in temperature by monitoring the resistance of the magnetoresistive sensor of the head. Preferably the energy is pulsed in order to obtain higher peak temperatures and yet avoid mechanical distortion of the object. It is preferred that the object be positioned during use of the apparatus so that that it does not contact the surface or the variations in the surface during relative motion of the surface with respect to the object.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is an enlarged, schematic view of a read-write head flying over a rotating disk having an asperity thereon.

FIG. 2 is a diagram, partially schematic and partially in block, of an apparatus according to the invention.

FIG. 3A is a plot of the amplitude of the signal from an asperity versus the bias current to the magnetoresistive head.

FIG. 3B is a plot of the amplitude of a read back signal from a written magnetic track versus the bias current to the magnetoresistive head.

FIG. 4A is a thermal proximity image produced using the apparatus of FIG. 2.

FIG. 4B is an enlargement of a portion of the image of FIG. 4.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to FIG. 1 a standard magnetoresistive (MR) head or slider 10 mounted on an actuator 11 is used to detect disk asperities. The geometry of the slider 10 with relation to the disk 12 and an asperity 14 is illustrated. As is well known in the art, disk 12 rotates on a spindle 15, driven by a motor 18. An encoder 17 provides data on the relative rotational orientation of disk 12 with respect to slider 10.

Slider 10 has an air bearing surface facing disk 12. The relative motion of the air bearing surface of slider 10 and the planar surface of disk 12 maintains the distance between the slider 10 and disk 12 substantially constant. The air bearing surface of slider 10 is designed to provide a constant fly height (for a given rotational disk speed) of slider 10 above the surface of disk 12. The head temperature is elevated using Joule heating of the MR element or sensor object 16. As the head passes over the disk it reaches some elevated temperature determined by the heat load and by geometry and thermal considerations. If a particle causes the gap spacing to temporarily vary, the temperature of the stripe will drop and can be sensed as a momentary spike in the head readout signal due to the non-zero temperature coefficient of resistance. The amplitude of the spike is proportional to the temperature differential maintained in the MR head versus the disk surface and to the thermal properties of the asperity, and depends roughly as $1/d$ where d is the head-disk spacing (as opposed to the roughly average fly height).

Even in standard operation, the MR sensor object 16 can be expected to run quite hot, since typical bias currents are on the order of 10 mA, with head resistances of a few tens of ohms. Thus, in a head/slider weighing no more than a gram, tens of milliwatts in Joule heating occurs. The temperature rise can be expected to be significant, and in fact proportional to the square of the current. The temperature rise will be determined by this heat flow, balanced by convective and/or conductive losses into the atmosphere and the disk. Further heating can be supplied with a resistor, and in fact may be desirable in order to bias the magnetic sensitivity to near zero. Typically, MR heads have a thermal sensitivity of resistance of $3 \times 10^{-3}/K$. By avoiding substantial bias at the frequency used to measure the resistance of the head, magnetic contributions can be nearly eliminated.

Particle size can be estimated from the strength of the thermal signal. The effectiveness of cooling depends on both the width and height of the particle (or void), and during the scan past the defect a fixed amount of heat energy will flow to the disk surface.

Use of existing MR head technology has several advantages. First, no additional development need be done, and implementation in a test stand can be achieved with little extra cost. Second, a large knowledge base exists about MR head properties, so that complete understanding of thermal response versus magnetic properties can be had at small added effort. Third, no modification of the head is required, so that significant costs in replacement heads is avoided (as exists with the PZT glide tester described in U.S. Pat. No. 4,532,802). Fourth, topographic screens and magnetic evaluation can be performed nearly simultaneously (i.e., sequentially), which is important as a time saver, and for providing new information correlating the two properties. Fifth, this technique can provide higher resolution and less ambiguous information about asperities than piezo-based methods. Finally, the technique can be used to evaluate disks in assembled head-disk assemblies of disk drives.

Referring to FIG. 2, a system for obtaining and evaluating data from slider 10 is illustrated. A pre-amplifier circuit 20 provides a bias current to the magnetic stripe 16 of slider 10 (FIG. 1). A potentiometer 22 connected to a voltage source 24 at one end and ground at the other end permits adjustments of the bias current. The slider of the potentiometer is connected to one side MR sensor object 16 of slider 10. The other side of MR sensor object 16 is connected to ground, as is the side of voltage source 24 not connected to potentiometer 22.

Voltage source 24 may supply direct current, alternating current, or pulses having one polarity or alternating polarities. For the highest sensitivity, and therefore the best resolution of height of an asperity, pulses are preferred. Pulsed operation permits the highest peak temperatures without overheating the slider 10 so as to cause mechanical distortion thereof.

Capacitor 26 and resistor 28 form a high pass filter which passes signals from the slider 10 to the non-inverting input of an operational amplifier 30. Resistor 32 connected from the output of the operational amplifier to the inverting input and resistor 34 connected from the inverting input to ground determine the gain of operational amplifier 30, in a manner well known in the art. Typically, resistors 32 and 34 are selected so that operational amplifier 30 has a gain of 500.

Output signals from amplifier 30 are provided as Y axis inputs to a first channel of an oscilloscope 36. The same signals are sent to a high pass filter 38 and then to a Y axis input of a second channel of oscilloscope 36. The signals

from a small asperity on the disk are generally in the form of a sharp spike having a 3 dB width corresponding to a time of less than 50 microseconds, or typically less than 250 microns of disk travel. These spikes are displayed on the first channel of oscilloscope 36. The magnetic data, which typically changes amplitude much more rapidly, passes through filter 38 and may be viewed on the second channel of the oscilloscope 36.

The signals from amplifier 30 are also supplied to a computer interface 40 which includes an analog-to-digital converter, of a type well known in the art, which converts the analog signals from operational amplifier 30 to digital form, for acquisition by a computer 42.

Information concerning the rotational position of the slider 10 with respect to the disk, provided by shaft encoder 17, which may be a pulse for every revolution of disk 12 is used as a synchronization input to oscilloscope 36. It is also used as a so-called θ position input. It is therefore supplied to computer interface 40 for eventual use by computer 42.

The position of slider 10 in the radial direction with respect to disk 12 is determined by a head position sensor 43 associated with the actuator 11. This radial position information is also supplied to computer interface 40.

The information supplied to computer interface 40 provides three dimensional data where the θ and radial position data define the position of an asperity on the disk 12, while the information derived from the output of amplifier 30 provides an indication concerning the severity of the asperity, with respect to height. The information is stored in a data base in computer 42, processed by suitable processing techniques and finally displayed on a display screen 44. Alternatively, a hard copy print out is provided by a printer 46.

FIG. 3A, is a plot of the thermal signal output from a defect as a function of current. The amplitude is parabolic in current and suggests that the amplitude of the signal is proportional to the power dissipated in the head and therefore to the temperature difference between the slider 10 and the disk 12.

FIG. 3B, illustrates the MR read signal amplitude from a written track on a disk. The "S" shape is characteristic of the MR head showing increased sensitivity with current into a linear region, followed by saturation at high current. Thus "magnetic contrast" or the influence of magnetic domains may be separated from the topographic information by operating at two different currents. Alternatively by using an AC current and observing the signals produced at the second harmonic, magnetic contrast can be removed. Since magnetic signal strength is nominally linear with respect to MR bias current, magnetic and thermal information can be separated in the following way: Instead of using a DC bias, a current at some frequency f_0 is provided. Then any signal measured from the MR element at a frequency $2f_0$ is due to the thermal variations and not to magnetic information.

Further, the shape of the signals produced is quite different. Small asperities produce a characteristic spike shape, as noted above, while magnetic variations on the surface of the disk produce extended width signals. Thus, filtering, as described above, is also a method of distinguishing magnetic signals from thermal signals.

FIG. 4A, is a thermal proximity image produced by a method and apparatus according to the invention. FIG. 4B, is an enlarged view of the lower right hand corner of FIG. 4A. The disk used to make the images was made of aluminum with no magnetic layer deposited thereon. However, the disk was carbon coated and a lubrication coating was applied.

The array of lines that can be seen on the disk were provided by a lithography technique. These lines have a width of between 10 and 100 microns, and heights between 200 and 800 Å.

The light regions are unintended asperities having widths of approximately 100 microns and heights above 800 Å.

It is contemplated that with an improved, specially designed sensor and an improved system for data acquisition and analysis, resolution in the circumferential direction can be improved to be in the range of 2 to 5 μ m. With respect to height, the Johnson noise limits the resolution to below one Å. for a bandwidth of 1 MHz.

While the description of the invention set forth above has centered primarily on the mapping and characterization of asperities, it is noted that the invention may also be applied to a method and apparatus the storage of information. In particular, information can be encoded into the surface of a disk in the form of small raised or lowered portions. Using the thermal imaging method and apparatus for described herein, the information can be read back and retrieve for use in, for example, a data processing system. Further, in view of the ability to discriminate between magnetic signals and signals resulting from the topography of the disk, it is possible to encode some information on the disk using magnetic techniques and other information using topographical techniques. Different kinds of information can be encoded in this manner as, for example, it may be preferable to encode information to be permanently stored by topographical techniques while information which is to be changed can be encoded by magnetic techniques.

While the invention has been particularly shown and described with respect to a preferred embodiment thereof, it will be understood by those skilled in the art that changes in form and details may be made therein without departing from the scope and spirit of the invention.

What is claimed is:

1. A method for mapping the character and location of surface variations of relatively small height on a substantially planar surface comprising the steps of:

flying a slider over the planar surface at a substantially constant fly height, said slider carrying sensor object in close proximity to said planar surface;

supplying energy to said object to thereby raise its temperature; and

detecting a decrease in temperature of said object when it is in proximity to a surface variation to define the location and character of the variation.

2. The method of claim 1 wherein electrical energy is supplied to said object in said supplying energy step.

3. The method of claim 1 wherein said slider is a magnetoresistive head of a disk drive assembly and said object is a magnetoresistive sensor in said head.

4. The method of claim 3 wherein the energy is electrical energy which is supplied to the magnetoresistive sensor of the head.

5. The method of claim 4 wherein the decrease in temperature is detected by monitoring the resistance of the magnetoresistive sensor.

6. The method of claim 1 wherein said object does not contact said surface or said surface variations.

7. The method of claim 1 wherein said slider has an air bearing surface, and relative motion of the air bearing surface and the planar surface maintains said slider at a substantially constant fly height above said planar surface.

8. The method of claim 1 further comprising the steps of acquiring data concerning the location of said variations on

said surface, and creating a display of temperature variation of the object as a function of location.

9. The method of claim 1 wherein said surface is a surface of a magnetic storage medium, and said variations are asperities on said surface.

10. A method for mapping the character and location of surface variations of relatively small height on a substantially planar surface comprising the steps of:

supplying energy to an object in close proximity to the planar surface to thereby raise its temperature;

moving the object with respect to the planar surface while keeping the object a substantially constant distance from the planar surface; and

detecting a decrease in temperature of the object when it is in proximity to a surface variation to define the location and character of the variation,

wherein pulses of energy are supplied to the object to obtain peak temperatures and to avoid mechanical distortion of the object.

11. A method for detecting the presence of asperities on a planar surface comprising the steps of:

supplying energy to an object in close proximity to the planar surface to thereby raise its temperature, said energy being supplied in the form of pulses of sufficient magnitude to increase peak temperature and avoid mechanical distortion of said object;

moving the object with respect to the planar surface while keeping the object at a substantially constant distance from the planar surface; and

detecting a change in the temperature of the object when it is in proximity to an asperity.

12. An apparatus for detecting the presence of surface variations on a planar surface comprising:

a slider;

means for flying said slider over the planar surface at a substantially constant fly height;

a sensor object carried by said slider in close proximity to said planar surface;

energy means for supplying energy to said object to thereby raise its temperature; and

means for detecting a drop in temperature of the object when it is in proximity to a surface variation.

13. The apparatus of claim 12 wherein electrical energy is supplied to said object by said energy means.

14. The apparatus of claim 12 wherein said slider is a magnetoresistive head of a disk drive assembly and said object is a magnetoresistive sensor in said head.

15. The apparatus of claim 14 wherein said energy means supplies electrical energy to said magnetoresistive sensor of the head.

16. The apparatus of claim 15 wherein the detecting means detects a change in temperature by monitoring resistance of the magnetoresistive sensor.

17. The apparatus of claim 14 wherein said planar surface is a surface of a magnetic storage disk and said means for flying the slider with respect to the planar surface includes a spindle on which said disk is mounted and a motor for rotating said spindle.

18. The apparatus of claim 12 further comprising:

means for acquiring data concerning the location of said variations on said surface, and

means for creating a display of temperature variation of said object as a function of location.

19. An apparatus for detecting the presence of surface variations on a planar surface comprising:

an object to be placed in close proximity to said planar surface;

energy means for supplying energy to said object to thereby raise its temperature;

means for moving the object with respect to the planar surface so as to maintain the object at a substantially constant distance therefrom; and

means for detecting a drop in temperature of the object when it is in proximity to a surface variation,

wherein the energy means supplies pulses of energy of sufficient amplitude to obtain high peak temperatures and to avoid mechanical distortion of said object.

20. An apparatus for detecting the presence of surface variations on a planar surface comprising:

an object to be placed in close proximity to said planar surface;

energy means for supplying energy to said object to thereby raise its temperature;

means for moving the object with respect to the planar surface so as to maintain the object at a substantially constant distance therefrom; and

means for detecting a drop in temperature of the object when it is in proximity to a surface variation,

wherein said energy means includes an adjusting means for adjusting an amount of energy supplied, whereby said apparatus may be used to distinguish between magnetic and topographic surface variations.

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